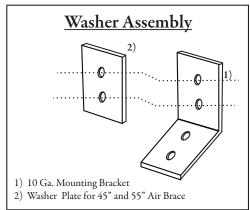


Packing List:

Back Cross Support Into A/C Unit Bottom Side (Typical: 3 each side for hurricane use)

- Left & Right Bracket
- Top & Front Cross Support
- (2) 10 Gauge Mounting Brackets
- (washer plate for 45" & 55" Air Brace only)
- (1) Hardware Package Containing: (4) Nuts & Bolts,
 - (8) Washers, (26) Self-Tapping Screws (tec screws)
- (6) Straps 1" x 6" x 22 Gauge Galvanized G90



Engineer:

Keith R. Bradbury, P.E. P.E. No. 43228 8731 Baywood Pk. Dr. Seminole, FL 33777 727-319-3947 krbradbury@earthlink.net Copyright 2009 Keith R. Bradbury, P.E.

Ductmate Industries, Inc.

210 Fifth Street Charleroi, PA 15022

Hurricane Air Brace Installation Instructions - Coastal Revised for 2009 Supplement to 2007 FBC



Assembly Directions

- 1. Lay out all parts as shown in the diagram (on reverse page). Measure the width of your A/C unit to determine the length of the top cross support.
- 2. If necessary, trim top cross support to desired width. Trim the front cross support to 4" shorter than top cross support.
- 3. Attach the top cross support by using (1) self-tapping screw on each side. Attach the front cross support (in the bottom ledge) by using (1) self-tapping screw on each side. Measure for squareness, square the Air Brace.
- 4. Secure cross supports with a second screw, diagonally from each other, in each side.
- 5. Attach the 10 gauge mount brackets with (2) sets of bolts, washers, and self-locking nuts on each bracket side. (Use washer plate for 45" and 55" Air Brace only.)
- 6. Mount brackets to wall material per the Anchor Schedule. (No hardware is supplied for mounting the bracket to any wall material.)
- 7. Add vibration pads as specified by the A/C manufacturer.

Note: The enclosed strapping is to be used in areas requiring hurricane restraints.

- 8. If strapping is needed for inland or coastal areas, follow these additional instructions:
- 9. Attach bottom side of A/C unit to 1" x 22 Ga. galvanized hurricane straps (front cross support) with 3/4" #14 galv. self-tapping screws. Attach other end of hurricane straps to front cross support with the same self-tapping screws (2 screws per strap, 6 straps total). Hurricane straps should have no slack. Maximum spacing of hurricane straps and self-tapping screws is 12 inches o.c.
- 10. Attach other sides of A/C unit to top cross support using 2 straps with self-tapping (tec) screws, if possible.

Anchor Schedule

Concrete	Concrete Block / Brick	Steel Stud	Wood Stud
000000000000000000000000000000000000000	00000		
Fasteners:	Fasteners:	Fasteners:	Fasteners:
(2) 1/2" x 3 3/4" Galv.	(2) 1/2" x 3 3/4" Galv.	(2) 5/16" x 1 1/4" TEC	(2) 1/2" x 3 3/4" Hex head
Stl. Hilti Kwik Bolt or equivalent	Stl. Hilti Kwik Bolt or equivalent	screw with self-locking washer.	Lag screw with S.L. washer. 2 3/4" Min. Embed (may
2 3/4" Min Embed	2 3/4" Min Embed	washer.	require extra 2x4 for behind
	(note: ribs only every 4" in		1 support angle)
	cmu-use 5/8" x 10" Galv.		
	Hex bolt where no rib)		

