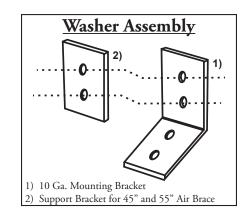


Packing List:

- 1. (1) Side Bracket, Right
- 2. (1) Side Bracket, Left
- 3. (1) Top Cross Brace
- 4. (1) Front Cross Brace
- 5. (2) Mounting Bracket
- 6. (2) Support Bracket (For 45" and 55" Air Brace Only)
- 7. (6) Strap
- 8. (4) 1/2"-13 Lock Nut
- 9. (4) 1/2"-13, 1" Long Bolt
- 10. (8) 1/2" Washer
- 11. (14) 1/4"-20, 5/8" Long Bolt
- 12. (28) 1/4" Washer
- 13. (14) 1/4"-20 Lock Nut
- 14. (12) #14 Tek Screw



1" CUT NOTCHES

Engineer:
Engineering Express
Frank L. Bennardo, P.E.Ductmate Industries, Inc.
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Charleroi, PA 15022PE0046549
160 SW 12th Avenue, #106
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Hurricane Air Brace Installation Instructions - Coastal and
Inland Revised for 2014 FBC



Assembly Directions

- 1. Lay out all parts as shown in the diagram (on reverse page). Measure the width of your A/C unit to determine the length of the top cross brace.
- 2. If necessary, trim top cross brace and front cross brace per 1" cut notches. Trim front cross brace 4" shorter than top cross brace.
- 3. Attach the top cross brace by using (1) set of bolts, washers, and self-locking nuts on each side. Attach the front cross brace (in the bottom ledge) by using (1) set of bolts, washers, and self-locking nuts on each side.
- 4. Secure cross brace with a second bolt, diagonally from each other, in each side.
- 5. Attach the 10 gauge mount brackets with (2) sets of bolts, washers, and self-locking nuts on each bracket side. (Use support bracket for 45" and 55" Air Brace only.)
- 6. Mount brackets to wall material per the Anchor Schedule. (No hardware is supplied for mounting the bracket to any wall material.)
- 7. Add vibration pads as specified by the A/C manufacturer.

Note: The enclosed strapping is to be used in areas requiring hurricane restraints.

- If strapping is needed for inland or coastal areas, follow these additional instructions:
 Attach 1" x 16 Ga. Galvanized hurricane straps to both cross braces with a set of bolts, washers, and self-locking nuts. Attach other end of hurricane strap to bottom
- side of A/C unit with #14 Galv. self-tapping Tek screws, 34" long (1 Tek screw & 1 bolt set per strap, 6 straps total). Hurricane straps should have zero slack.

Air Conditioner Platform Reactions Table					
Inland Wall Material	Allowable Weight	Allowable Elevation at 140 MPH	Allowable Elevation at 180 MPH		
Concrete Block/Brick	375 lbs	45'	30'		
Concrete	425 lbs	45'	30'		
Steel Stud	375 lbs	30'	30'		
Wood Stud	375 lbs	30'	30'		
Coastal Wall Material	Allowable Weight	Allowable Elevation at 180 MPH	Allowable Elevation at 186 MPH		
Concrete Block/Brick	375 lbs	40'	30'		
Concrete	425 lbs	40'	30'		
Steel Stud	375 lbs	30'	30'		
Wood Stud	375 lbs	30'	30'		

Anchor Schedule

Concrete	Concrete Block / Brick	Steel Stud	Wood Stud
0000	000000000000000000000000000000000000000		
Fasteners:	Fasteners:	Fasteners:	Fasteners:
(2) 1/2" x 3 3/4" Galv. Stl. Hilti Kwik Bolt or equivalent 2 3/4" Min Embed	 (2) 1/2" x 3 3/4" Galv. Stl. Hilti Kwik Bolt or equivalent 2 3/4" Min Embed (note: ribs only every 4" in cmu-use 5/8" x 10" Galv. Hex bolt where no rib) 	(2) 5/16" x 1 1/4" TEC screw with self- locking washer.	(2) 1/2" x 3 3/4" Hex head Lag screw with S.L. washer. 2 3/4" Min. Embed (may require extra 2x4 for behind 1 support angle)



Contact your local distributor for an official pressed-seal document.

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